



United States Steel Corporation  
Clairton Plant  
400 State Street  
Clairton, PA 15025

July 14, 2023

Mr. Gary Ficshman  
Coke Oven Engineer  
Allegheny County Health Department  
Department of Air Quality  
301 Thirty-ninth Street  
Pittsburgh, PA 15201

Subject: USS Clairton Works  
Process Information  
Title V Permit 0052

Dear Sir:

The attached forms list Clairton Plant coking and desulfurization process information for the month of June, 2023. This satisfies the requirements of paragraphs IV.29, V.A.5.a, V.C.5.a, V.E.5.a, and V.N.5.c of the Title V operating permit #0052 as issued on March 27, 2012.

I certify that based on the information and belief formed after reasonable inquiry, the statements and information in this document are true, accurate, and complete. Any questions concerning this matter should be referred to Michael Dzurinko at 412-233-1467.

Sincerely,

A handwritten signature in black ink, appearing to read 'Mark A. Jeffery'.

Mark A. Jeffery  
Plant Manager  
Clairton Works

Attachment

**MONTHLY REPORT TO ALLEGHENY COUNTY HEALTH DEPARTMENT  
BUREAU OF AIR POLLUTION CONTROL  
COKE PLANT OPERATION DATA  
USS CORPORATION - USS CLAIRTON WORKS (Please print or type)**

Month: 6 Year: 2023 BAPC Use Only Date Received: \_\_\_\_\_  
(to be received by the Bureau no later than 20 days after the end of each month)

**DAILY AVERAGE FOR THE MONTH**

Coal Charged (Tons)	11,861
Coke Produced (Tons)	8,742
Total COG Produced (MMCF)	152.9
Quench Water Used (Gallons)	1,442,000 (Estimated)
Elemental Sulfur Produced (Tons)	32.2
Sulfur Content of Coal (%)	0.98
Sulfur Content of Coke (%)	0.80

**PUSHING CONTROL SYSTEM(S) - MONTHLY AVAILABILITY**

	Total Pushes	Total Pushes Controlled	% of Pushes Controlled
System 13,14,15	3983	3971	99.70%
System 19,20	5549	5527	99.60%
"B" Battery	2603	2603	100.00%
"C" Battery	2972	2972	100.00%
Total	15107	15073	99.77%

**PUSHING CONTROL OUTAGE SUMMARY \***

System	Start Date	Time	End Date	Time	Hrs. Out	# Ovens Not PEC	USS BRKDOWN #	Reason(s) for Outage
19 20 PEC	03-Jun-23	1930	03-Jun-23	2340	4.17	22	23-0009	ACHD# 22557; PLC Fault Within Baghouse
13 14 15 PEC	03-Jun-23	1935	03-Jun-23	2315	3.67	12	23-0010	ACHD# 22558; PLC Fault Within Baghouse

**CONTAMINATED WATER (C. W.) QUENCHING SUMMARY \***

Date	Start Time	End Date	Time	Hrs. Out	BAPC BRKDOWN #	Avg. C.W. (GPM) to: Quench Treatment Plant	Cause of C.W. Usage
Total:							

\* Attach additional pages if necessary

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BUREAU OF AIR POLLUTION CONTROL  
DESULFURIZATION PLANT DATA  
USS CORPORATION - USS CLAIRTON WORKS (Please print or type)**

for Month: 6 Year: 2023 BAPC Use Only  
Date Received: \_\_\_\_\_  
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**H2S OR EQUIVALENT H2S (GR./100 DSCF) IN:**

Date	1 % of Raw COG	2 Clean COG	3 Tail Gas	2 + 3	Date	1 % of Raw COG	2 Clean COG	3 Tail Gas	2 + 3
1	3.5	5.5	0.3	5.9	17	3.5	5.7	0.3	6.0
2	3.4	5.2	0.3	5.5	18	3.5	5.9	0.2	6.1
3	3.4	5.4	0.2	5.6	19	3.5	6.3	0.3	6.6
4	3.5	5.0	0.4	5.4	20	2.7	6.5	0.3	6.8
5	2.9	5.3	0.3	5.6	21	3.2	5.6	0.3	5.9
6	3.2	5.7	0.3	6.0	22	3.5	6.0	0.3	6.3
7	3.2	5.2	0.4	5.6	23	3.7	6.7	0.3	7.0
8	3.3	5.2	0.3	5.5	24	3.7	7.5	0.2	7.8
9	3.5	5.0	0.3	5.3	25	3.8	7.7	0.2	7.9
10	3.6	5.1	0.3	5.4	26	3.5	6.2	0.2	6.4
11	3.6	5.1	0.3	5.4	27	3.6	6.0	0.2	6.2
12	2.8	5.3	0.2	5.5	28	3.4	5.6	0.2	5.8
13	2.7	5.5	0.2	5.7	29	3.4	5.3	0.3	5.6
14	3.9	6.0	0.3	6.3	30	3.5	5.9	0.2	6.1
15	3.5	5.8	0.3	6.1	31	NA	0.0	NA	NA
16	3.5	5.6	0.2	5.9	Avg. Mo.	3.4	5.7	0.3	6.0

Plant Std. Gr. H2S/100 DSCF 35  
# of Days that [2+3] Exceeded Std. 0  
NA - Stack analyzer down

**DESULFURIZATION PLANT OUTAGE SUMMARY \*\*\***

Date	Start Time	End Date	Time	Hrs. Out	USS BRKDOWN #	Cause
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\*\* Redundant Equipment or No Environmental Impact

Total: 0.0

Percent Availability of COG Desulf. Plant (Monthly) 100.00%

\*\*\* Desulfurization Plant reporting includes upstream processes which affect overall recovery

**RAW COKE OVEN GAS INCIDENTS**

Date	Battery	Start Time	End Time	Duration		Flared		Cause of incident
				Minutes	Seconds	Yes	No	
30-Jun-23	B	12:53	12:53	0	6	Yes		Lost Axi, C120 Tripped
30-Jun-23	C	12:53	12:53	0	6	Yes		Lost Axi, C120 Tripped

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for Month: 6 Year: 2023 BAPC Use Only  
(to be received by the Bureau no later than 20 days after the end of each month) Date Received: \_\_\_\_\_

QUENCH TOWER OUTAGE SUMMARY \*

System	Start Date	Time	End Date	Time	Hrs. Out	# Ovens Not Baffled	USS BRKDOWN #	Reason(s) for Outage
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\* Attach additional pages if necessary

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BAPC Use Only  
Date Received: \_\_\_\_\_

**Pushing Control Operation at Reduced Efficiency Summary \***

System	Start Date	Time	End Date	Time	Hrs. Out	# Ovens Reduced Efficiency	USS BRKDOWN #	Reason(s) for Outage
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for Month: 6

Year: 2023

**Pushing Control Outage Summary**  
(1 Hour or Less Duration)

System	Date	Turn	# Ovens Not PEC	Reason(s) for Outage
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STACK CONTROL SYSTEM(S) - MONTHLY AVAILABILITY

Facility	Start Date	Time	End Date	Time	Duration Hrs.	USS Reference #	Reason(s) for Outage
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\* Attach additional pages if necessary