Michael Rhoads  
United States Steel Corporation Clairton Plant  
400 State Street  
Clairton, PA 15025

RE: United States Steel – Clairton Plant; Demand for Stipulated Penalties Under Settlement Agreement and Order #190604 Section IX. Stipulated Penalties - January 1, 2022 through March 31, 2022 (1st Quarter)

Dear Mr. Rhoads:

The Allegheny County Health Department is seeking enforcement of stipulated penalties pursuant to Section IX of Settlement Agreement and Order #190604 (SAO). The Department has determined that United States Steel is in violation of Article XXI, § 2102.03.c, and various provisions of § 2105.21, of the ACHD’s Rules and Regulations by failing to meet the applicable requirements stated in Article XXI, § 2105.21 and ACHD Installation Permit #0052-I011b.

The stipulated penalties were calculated pursuant to Section IX, of the SAO from the violations observed by the Department’s Coke Oven Process Technicians and Method 303 contractor, and including data reported by U.S. Steel, at your company’s Clairton Plant, during the first quarter of 2022, January 1, 2022 through March 31, 2022. The violations and associated penalties are set forth in the attachments.

The Department has calculated a potential penalty in the amount of $458,225.00. Pursuant to the SOA, Section V. (“Civil Penalty Payment”), Paragraph A, 90 percent of that amount, or $412,402.50, is to be paid to the Community Benefit Trust and 10 percent of the potential penalties, $45,822.50, shall constitute a civil penalty and is to be paid to the Allegheny County Clean Air Fund. Payments are to be made within thirty (30) days of receipt of this order. Payment to the Clean Air Fund shall be made by corporate check, or the like, and made payable to the “Allegheny County Clean Air Fund”, and sent to Air Quality Program Manager, Allegheny County Health Department, 301 39th Street, Bldg. #7, Pittsburgh, PA 15201.
The demand for stipulated penalties in this letter pertains only to the violations listed in the attachments that transpired from January 1, 2022 through March 31, 2022. Also, this letter in no way precludes the Department from issuing demands for other stipulated penalties for other violations which may have occurred from January 1, 2022 through March 31, 2022.

If you have any questions concerning this demand for stipulated penalties, please contact Allason Holt, Program Manager -- Compliance and Enforcement Program, at 412-578-8122 or by email at: Allason.Holt@AlleghenyCounty.US. Thank you for your prompt attention to this matter.

Sincerely,

Allason Holt
Program Manager -- Compliance and Enforcement Program

cc: Mark Jeffrey (MJeffrey@uss.com)
    Mike Dzurinko (MDzurinko@uss.com)
    Jonelle Scheetz (JSScheetz@uss.com)

AQ Documents File
Quarters Selected for Report

Q1 2022

$458,225
Total Penalty
U.S. Steel, Third Party Method 303, and ACHD Coke Oven Inspections

Stipulated Penalties **COA 190604**

(Q1 2022)

<table>
<thead>
<tr>
<th>Quarter (Year)</th>
<th>Penalty from Method 303 Inspections</th>
<th>Penalty from ACHD Inspections</th>
<th>Penalty from USS Inspections</th>
<th>COMs Penalty</th>
<th>Total Penalty</th>
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<tr>
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<td><strong>$4,600</strong></td>
<td><strong>$458,225</strong></td>
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<td><strong>$99,500</strong></td>
<td><strong>$4,600</strong></td>
<td><strong>$458,225</strong></td>
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### Quarterly Compliance (ACHD and Method 303 Inspections)

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<tr>
<th>Quarter (Year)</th>
<th>ACHD Total Compliant</th>
<th>ACHD Total Inspections (w/o HO Doors)</th>
<th>ACHD % Compliance</th>
<th>Total M303 Compl Insp</th>
<th>Total M303 Inspections</th>
<th>Method 303 % Compliance</th>
<th>Total Compliant Insp (ACHD and M303)</th>
<th>Total Inspections (ACHD and M303)</th>
<th>Percent Compliance</th>
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<td>454</td>
<td>548</td>
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<td>3724</td>
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<td>364</td>
<td>445</td>
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<td>3680</td>
<td>99.73%</td>
<td>4034</td>
<td>4125</td>
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<td><strong>993</strong></td>
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<td><strong>7404</strong></td>
<td><strong>99.66%</strong></td>
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### Average Percent Compliance

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<th>Quarter (Year)</th>
<th>Quarterly Compliance (1 previous Q)</th>
<th>Quarterly Compliance (current Qs)</th>
<th>Compliance Average of Current and Previous Quarters</th>
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<td>99.128%</td>
<td>99.074%</td>
<td>99.101%</td>
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## Penalty Summary for ACHD Inspections

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<th>Quarter (Year)</th>
<th>ACHD Charging Penalty</th>
<th>ACHD Soaking Penalty</th>
<th>ACHD Push Penalty</th>
<th>ACHD Travel Penalty</th>
<th>ACHD Doors Penalty</th>
<th>ACHD Lid Penalty</th>
<th>ACHD Offtake Penalty</th>
<th>ACHD HO Door Penalty</th>
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<tr>
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## Non-Compliant ACHD Charge Inspections and Penalties

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<tr>
<th>Quarter (Year)</th>
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<th>Battery</th>
<th>Duration of readings (seconds)</th>
<th>Charge Severity Value</th>
<th>Charging Severity of Violation</th>
<th>Charging Penalty Multiplier</th>
<th>Charging Penalty</th>
<th>H2S Exceedance Penalty</th>
<th>SO2 Exceedance Penalty</th>
<th>ACHD Total Charging Penalty</th>
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**Total**  $19,500
## Non-Compliant ACHD Soaking Inspections and Penalties

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<th>Quarter (Year)</th>
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<th>Oven</th>
<th>Battery</th>
<th>pusher / coke (if viol.)</th>
<th>Severity of Violation</th>
<th>Soaking Penalty Multiplier</th>
<th>Soaking Penalty</th>
<th>H2S Penalty</th>
<th>SO2 Penalty</th>
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<td>Push Penalty</td>
<td>H2S Penalty</td>
<td>SO2 Penalty</td>
<td>ACHD Push Penalty</td>
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### Method 303 Inspection and Penalty Summary

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Total

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$39,000
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Total Non-Compliant Clock Hours
Non-Compliant Inspections: USS Push and Travel Inspections

Total Non-Compliant Inspections

ACHD Total Penalties

Method 303 Total Penalty
Total Instances of Banked Pushes

- Pushes Banked by Battery
  - Battery 1: 89 (17.21%)
  - Battery 2: 86 (16.63%)
  - Battery 3: 83 (16.05%)
  - Battery 19: 77 (14.89%)
  - Battery 20: 68 (13.15%)
  - Battery B: 39 (7.54%)
  - Battery C: 34 (6.58%)

- Pushes Banked by Battery and Year

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<th>Year</th>
<th>Battery 1</th>
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<th>Battery 3</th>
<th>Battery 19</th>
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ACHD Lid % Compl, ACHD Door % Compl, ACHD Charg % Compl, ACHD Offtake % Compl, ACHD Push % Compl, ACHD Soaking % Compl and ACHD Travel % Compliance by Quarter (Year)

Quarter (Year)

Q2 2019
Q3 2019
Q4 2019
Q1 2020
Q2 2020
Q3 2020
Q4 2020
Q1 2021
Q2 2021
Q3 2021
Q4 2021
Q1 2022
Q2 2022
Q3 2022

A CH D  L id  %  C om p l, A CH D  D oor  %  C om p l, A CH D  C h a r g  %  C om p l, A CH D  O f f t a k e  %  C om p l, A CH D  P u s h  %  C om p l, A CH D  S o a k i n g  %  C om p l a n d  A CH D  T r a v e l  %  C o m p l ia n c e b y  Q u a r t e r ( Y e a r )

A CH D  L id  %  C om p l
A CH D  D oor  %  C om p l
A CH D  C h a r g  %  C om p l
A CH D  O f f t a k e  %  C om p l
A CH D  P u s h  %  C om p l
A CH D  S o a k i n g  %  C om p l
A CH D  T r a v e l  %  C o m p l ia n c e
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**Total**

$3,750 $1,000 $18,000 $11,500 $5,750 $1,750 $1,000